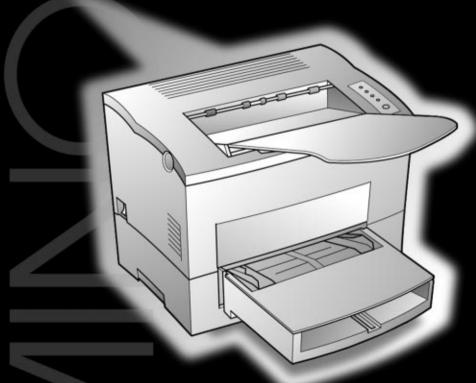
PageWorks 18L

Quick Guide for Installation and Reference





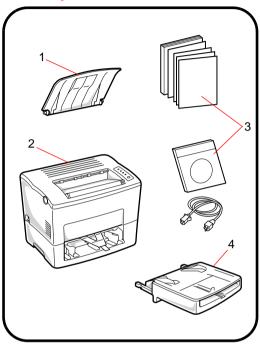
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Unpacking the Printer

Step 1

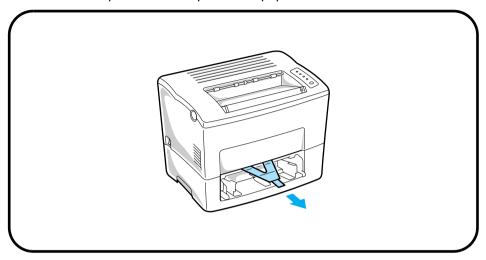
Before operating your printer, read the Set-Up Instructions carefully from cover to cover. Use this guide for reference.



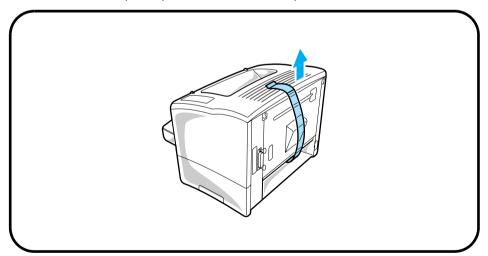
- 1. Face-down tray
- 2. Printer
- 3. Accessories
 User's Manual
 Quick Guide
 Warranty card
 Registration card
 CD-ROM
 Power cord
- 4. Tray 1

- **1.** Take the items and accessories shown above out of the carton.
- **2.** Remove the plastic bag and peel off the shipping tape from the printer.

3. Pull out the plastic-lead strip from the paper feed inlet.

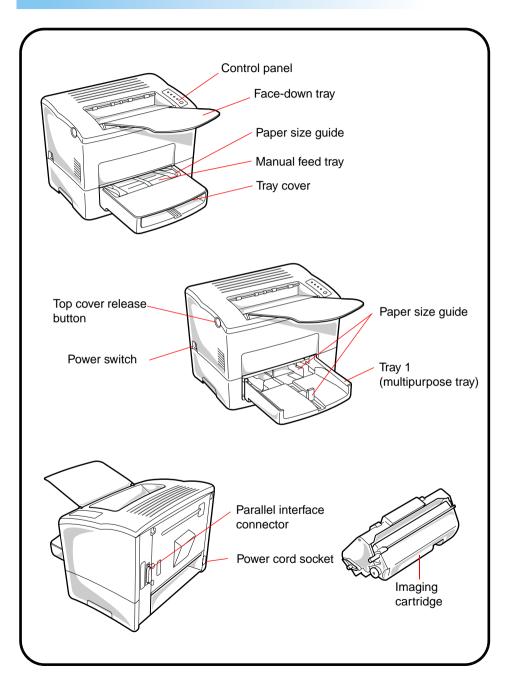


4. Remove the tape strip from the back of the printer.



Printer Parts

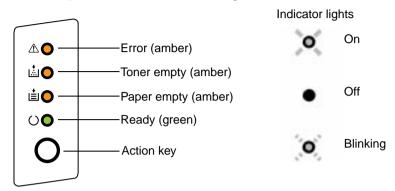
Reference 1



Control Panel

Reference 2

The control panel has four indicator lights and one button.



O ,0	On or blinking Ready LED	See the explanation for Ready on the LED chart. ☞p. 5
A , o	On or blinking Error LED	See the explanation for Error on the LED chart. Pp. 7

Note



- The LED display will change as you press the Action key.
- The appearance of this icon throughout this manual indicates when you need to press the Action key.

O When	the Ready LED is on		
Ready		Power Save	
	Printer is ready and able to print. See page 6-16 of the User's Manual.	Slowly blinking	Printer has entered the Power Save Mode. See page 6-17 of the User's Manual.
Initializing		Warming Up	
♠ •	Power on, initializing. See page 6-16 of the User's Manual.	O	Printer is warming up. See page 6-16 of the User's Manual.
Tray 1 Paper Empty		Tray 2 Paper Empty	
	The paper supply of Tray 1 is empty. See page 2-10, 3-4 or 6-18 of the User's Manual.		The paper supply of Tray 2 is empty. See page 3-7 or 6-18 of the User's Manual.
Tray 3 Paper B	Empty	Toner Low	
	The paper supply of Tray 3 is empty. See page 3-7 or 6-18 of the User's Manual.		The imaging cartridge is low on toner but printing is still possible. See page 5-1 or 6-17 of the User's Manual.

O When the Ready LED is on Size Mismatch **Wait Action** Press the Action kev in The wrong size of the event of a paper paper has been size error or when detected in Trav 1. operating in the manual Tray 2 or Tray 3. mode. See page 3-1, 4-50 or 6-18 of the User's See page 6-17 of the User's Manual. Manual Tray 2 No Cassette/No Tray 2 Tray 3 No Cassette/No Tray 3 The cassette for Tray 2 The cassette for Tray 3 is not in place or a print is not in place or a print job was sent using the job was sent using the Tray 2 setting in the Tray 3 setting in the printer driver, even printer driver, even though Tray 2 is not though Tray 3 is not installed on the printer. installed on the printer. See page 2-22, 4-51 or See page 2-22, 4-51 or 6-19 of the User's 6-19 of the User's Manual. Manual. **Duplex Unit Not Available** A duplex print job has been sent to a printer that is not equipped with a duplex unit. See page 4-56, 4-59 or 6-19 of the User's Manual.

⚠ When the Error LED is on Buffer Overflow Cover Open The buffer cannot The cover is open. handle the volume of See page 1-3 or 6-20 of data being sent. the User's Manual. See page 6-20 of the User's Manual. **Paper Size Error Cover Open (Duplex Unit)** The paper-size setting The cover of the duplex of the printer driver unit is open. does not match the size See page 2-19, 6-9 or of paper that has been 6-23 of the User's detected in the tray. Manual. See page 3-1, 4-50 or 6-20 of the User's Manual. **Wrong Media (Duplex Unit) Wrong Size (Duplex Unit)** The wrong media has The wrong size of been loaded into the paper has been loaded duplex unit. into the duplex unit. See page 3-16 or 6-23 See page 3-16 or 6-23 of the User's Manual of the User's Manual Video Under Run Replace Imaging Cartridge The buffer cannot The imaging cartridge handle the volume of is out of toner. data being sent. See page 5-1 or 6-24 of the User's Manual. See page 6-24 of the User's Manual.

⚠ When the Error LED is on Paper Misfeed 2 Paper Misfeed 1 A paper misfeed A paper misfeed occurred near the occurred near Tray 2. multipurpose trav. See page 6-8 or 6-21 of See page 6-7 or 6-21 of the User's Manual the User's Manual. **Paper Misfeed 3** Paper Misfeed 4 A paper misfeed A paper misfeed occurred near Tray 3. occurred near the manual feeding tray. See page 6-8 or 6-21 of the User's Manual. See page 6-7 or 6-21 of the User's Manual. Paper Misfeed 5 Paper Misfeed 6 A paper misfeed A paper misfeed occurred near the occurred near the lower-duplex unit. imaging cartridge. See page 6-9 or 6-22 of See page 6-2 or 6-22 of the User's Manual. the User's Manual. Paper Misfeed 7 Paper Misfeed 8 A paper misfeed A paper misfeed occurred near the occurred near the fuser. upper-duplex unit. See page 6-2 or 6-22 of See page 6-9 or 6-22 of the User's Manual. the User's Manual.

△ When the Error LED is on		
I/O Error (Parallel)	I/O Error (Network)	
A controller error occurred at the parallel port. See page 6-24 of the User's Manual.	A network port error occurred. See page 6-24 of the User's Manual.	

Fatal Error

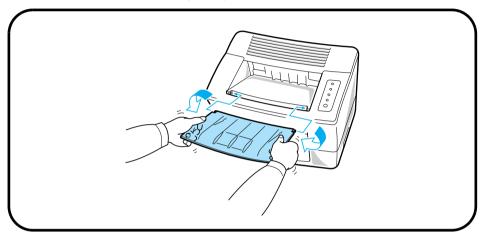
Requires servicing.

Turn the power to the printer off and then on again. If the same LED message continues to be displayed, contact your local Minolta Technical Support.

⚠ When the Error		
HSYNC Abnormal	Polygonal Mirror Motor	Main Motor
A 🙍 •	A 0 0	A • •
i • € •	i • B •	i • ₿ •
≐ • • •	≐ • → •	≐ • → •
O • 💓	O • •	O • •
Fuser Low Temperature	Fuser Overheat	SRAM, DRAM, ROM, Engine I/F, CPU
A (0)	A • •	A • •
i • ₿ (•)	i • ₿ •	i • ₿ •
≐ • → •	■ • • •	≐ • → •
O • 💢	O • •	O • •
Fuser Warm Up	Fuser Fan	P/H Fan
A 0 0	A 😿 •	A 0 0
₼ • 8 •	i • B •	i • ₿ •
■ • → o	■ • • •	→ ○
0 • 💘	0 • 💌	O • 💢

Attaching the Face-Down Tray and Tray 1

1. With both hands, gently bend the face-down tray inwards and insert one of its tabs into its holder on the upper portion of the printer. Continue to bend the face-down tray so that it curves enough for the second tab to fit into its holder and release the tray into position.



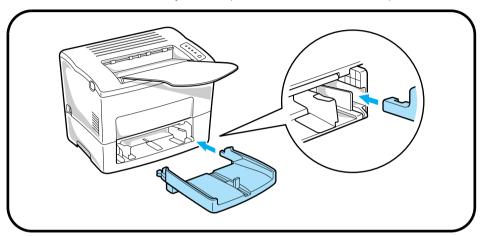
Note

• Be sure to close the face-down tray before opening the top cover to prevent injuries.

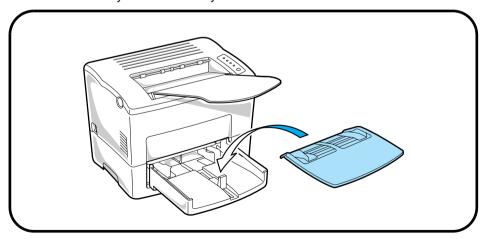


Step 2

2. Using the left and right slots in the printer as guides, gently push Tray 1 until it cannot be inserted any further (as shown in the illustration).

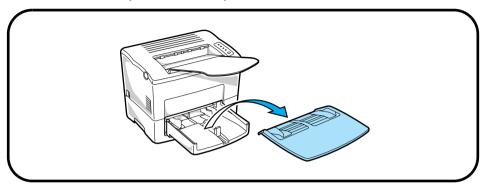


3. Attach the tray cover onto Tray 1.

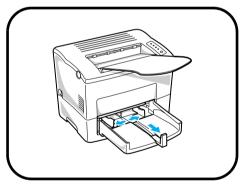


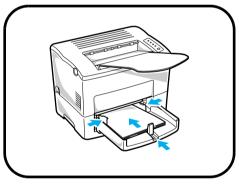
Loading Paper

1. Remove the tray cover from Tray 1.

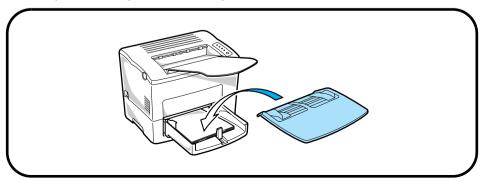


- **2.** Open all three of the paper size guides.
- **3.** Place the paper stack onto the tray, print-side up. Secure the stack by adjusting the paper size guides.





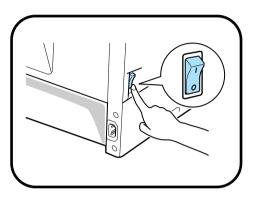
4. Replace the tray cover onto Tray 1.

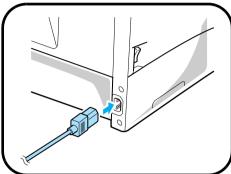


Connecting the Power Cord

Step 4

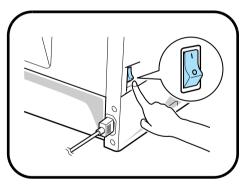
- **1.** Make sure that the printer's power switch is in the **O** (Off) position.
- 2. Connect one end of the power cord that comes with the printer to the power cord socket. Plug the other end into a power outlet.





Turning the Power On/Off

Step 5



Turning the power ON

After connecting the printer to a power outlet, press the power switch to the I (On) position.

Turning on the printer causes all the indicators on the control panel to light, which indicates that the printer is warming up. In about 23 seconds only the READY indicator remains lit, indicating that the printer is ready to print.

Turning the power OFF

Press the power switch to the **O** (Off) position to turn the printer off.

Note

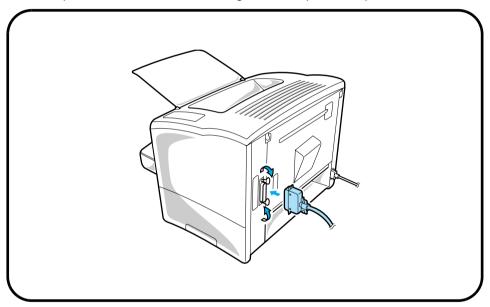
DO NOT turn the power OFF while:

- printing
- the printer is receiving the data from the computer (Ready indicator on the control panel is blinking)

Connecting the Printer to the Computer (Local Connection)

Step 6

- **1.** Make sure that the printer and the computer you are connecting it to are both turned off.
- **2.** Connect one end of the interface cable to the parallel port of the computer.
- **3.** Connect the other end of the cable to the parallel connector on the back of the printer. Secure the cable using the two clips on the parallel connector.



Installing the Printer Driver

Step 7

Install the printer driver to control the printer from your computer.

You can install the printer driver for Windows 95, Windows 98 or Windows NT 4.0 from the Printer Driver CD-ROM.

Follow the instructions below and for more details, see the User's Manual that came with your printer.

Windows 95/98

The printer driver must be installed using the CD-ROM's installer.

Installing from the CD-ROM (Auto Run)

- 1. Turn on your computer and start up Windows 95 or Windows 98.
- 2. Insert the Printer Driver CD-ROM into your computer's CD-ROM drive.
- The opening screen is automatically displayed. Click on the GDI Printer Driver menu to start the installer.

Note

- The configuration of some computers may prevent the opening screen from appearing automatically. If the screen does not appear, double-click **setup.exe** in the CD-ROM.
- The printer driver must be installed using the CD-ROM's installer. Do not use the Add Printer wizard from the Printers folder. Installation through the Add Printer wizard will prevent the printer from performing properly.

After installing the printer driver, the **Minolta PageWorks/Pro 18L** printer icon appears in the **Printers** folder.

Windows NT 4.0

Installing from the CD-ROM (Auto Run)

- 1. Turn on your computer and start up Windows NT 4.0.
- 2. Insert the **Printer Driver** CD-ROM into your computer's CD-ROM drive.
- 3. The opening screen is automatically displayed. Click on the **GDI Printer Driver** menu to start the installer.

Note

- The configuration of some computers may prevent the opening screen from appearing automatically. If the screen does not appear, double-click **setup.exe** in the CD-ROM.
- The printer driver must be installed using the CD-ROM's installer. Do not use the Add Printer wizard from the Printers folder.

After installing the printer driver, the **Minolta PageWorks/Pro 18L** printer icon appears in the **Printers** folder.

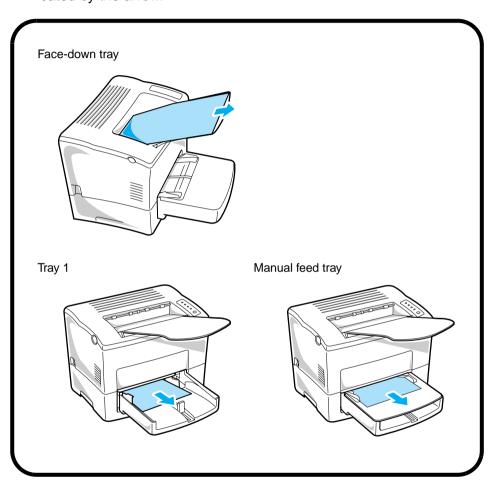
For details, refer to Chapter 4 of the User's Manual.

Troubleshooting

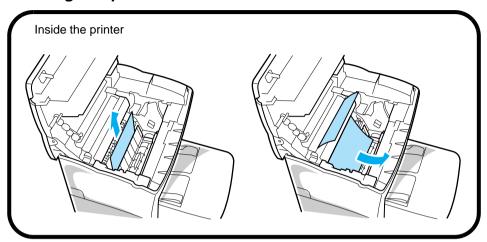
Reference 3

Clearing a Paper Misfeed

Remove the misfed sheet of paper by pulling it in the direction indicated by the arrow.



Clearing a Paper Misfeed



Caution

- The fusing unit inside the printer can become very hot during operation. Do not touch the area to avoid injury.
- Do not touch the image transfer roller.

Solving Print Quality Problems

- Remove the imaging cartridge and gently shake it a few times to distribute remaining toner.
- Remove the imaging cartridge and check it for damage. Replace the imaging cartridge with a new one if necessary.
- Clean the inside of the printer. (Refer to the User's Manual.)

For more details, refer to the "Troubleshooting" and "Maintenance" sections of the User's Manual.

No output

- Make sure that the printer is plugged in.
- · Make sure that power is turned on.
- Make sure that you are using the correct type of printer cable.
- Make sure that your computer's communication port settings are correct.

For more details, refer to the User's Manual.

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